

Work Order ID 64735

Tuesday, December 14, 2010 1:19:11 PM

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Item ID: D412-704-011

Accept

Setup Start

Revision ID:

Stop

Item Name: Copilot Emergency Cargo Release

Start Date: 12/14/2010 Start Qty: 1.00

Cust Item ID:

Required Date: 12/22/2010 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-704-011CHG001

Subs

CK for BG 11/01/04

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

11/1/3 SP (R)

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

Subs

(+1)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 64735

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Item ID: D412-704-011

Accept



Setup Start



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Stop



Item Name: Copilot Emergency Cargo Release

Start Date: 12/14/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 12/22/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 Packaging	Packaging	0.00							
	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP 6412-704-011 □ Location: <u>31</u> □ PPP Rev: <u>3</u>								
140 QC	QC21- Final Inspection - Work Order Release	0.00							
Quality Control	Memo	0.00							

11/01/10
CK 11/01/10
ME
11-01-10

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Picklist Print

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Work Order ID: 64735

Parent Item: D412-704-011

Parent Item Name: Copilot Emergency Cargo Release

Start Date: 12/14/2010

Required Date: 12/22/2010

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:B 05.01.28 Hardware added to Step 3 KJ/RF
IPP Rev:C 05.12.21 Hardware removed on Step 3 EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MS21919-DG5 Clamp		Purchased	No			100	Each	44.0000	4	4			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST306				44					
					115698			44					
D3207-2 Bracket		Manufactured	No			120	Each	9.0000	1	1			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST202				9					
					57562			9					
D3207-5 Bracket		Manufactured	No			120	Each	10.0000	1	1			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST245A				10					
					46856			10					
D3208-1 Doubler		Manufactured	No			120	Each	2.0000	1	1			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST202				2					
					55045			2					

11/4/08 sf

11/1/3sf

11/1/3sf

11/1/3sf (12)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 64735

Parent Item: D412-704-011


Parent Item Name: Copilot Emergency Cargo Release

Start Date: 12/14/2010

Required Date: 12/22/2010

Start Qty: 1.00


Required Qty: 1.00

D3208-11 Manufactured No 120 Each 12.0000 1 1 11/1/38

 Filler

Location Loc Qty Loc Code

ST045 12


57563 12

D3208-3 Manufactured No 120 Each 1.0000 1 1 11/1/38

 Pedal Mount Angle

Location Loc Qty Loc Code

ST202 1


47417 1

D3208-7 Manufactured No 120 Each 4.0000 1 1 11/1/38

 Filler

Location Loc Qty Loc Code

ST202 4


55460 4

D3208-9 Manufactured No 120 Each 11.0000 1 1 11/1/38

 Doubler

Location Loc Qty Loc Code

ST202 11

57754 11

D3214-1 Manufactured No 120 Each 3.0000 1 1 11/1/38

 Placard

Location Loc Qty Loc Code

ST045 ST 3

58282 3

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Shop Packet Print

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W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Picklist Print

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Work Order ID: 64735

Parent Item: D412-704-011

Parent Item Name: Copilot Emergency Cargo Release

Start Date: 12/14/2010

Required Date: 12/22/2010

Start Qty: 1.00

Required Qty: 1.00

D412-704-041 Manufactured No

120 Each

3.0000

1



Pedal Assembly (205/212/214/412)



11/1/35

(P)

Location

Loc Qty

Loc Code

ST191

3

61609

2

63157

1

D412-704-045 Manufactured No

120 Each

0.0000

1



Cable Assembly (212/214/412)



1

64736 1x

11/21/9

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Shop Packet Print

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W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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REFERENCE ONLY

5.0 PARTS LIST

Qty -011	Qty -013	Qty -041	Qty -043	Qty -045	Part Number	Description
X					D412-704-011	COPILOT'S EMERGENCY CARGO RELEASE KIT (210/212/214/412)
	X				D205-704-013	COPILOT'S EMERGENCY CARGO RELEASE KIT (205)
1	1	X			D412-704-041	PEDAL ASSEMBLY (205/210/212/214/412)
	1		X		D205-704-043	CABLE ASSEMBLY (205)
1				X	D412-704-045	CABLE ASSEMBLY (210/212/214/412)
		1			D3204-041	PEDAL ASSEMBLY (OR ECM 999702-1)
		1			D3205-1	PEDAL BRACKET (OR ECM 999703-1)
		1			D3205-3	BACK PLATE (OR ECM 999709-5)
		1			D3206-1	PEDAL ARM (OR ECM 999704-1)
	1				D3207-1	BRACKET
1					D3207-2	BRACKET
	1				D3207-3	BRACKET
1					D3207-5	BRACKET
1	1				D3208-1	DOUBLER (OR ECM 999709-1)
1					D3208-11	FILLER
1	1				D3208-3	PEDAL MOUNT ANGLE (OR ECM 999709-7)
	1				D3208-5	MOUNT ANGLE
1	1				D3208-7	FILLER (OR ECM 999709-3)
1					D3208-9	DOUBLER
		1			D3209-041	BRACKET ASSEMBLY (OR BHT 204-070-993-001)
1	1				D3214-1	PLACARD (OR ECM 999712-1)
			1		D3217-1	CABLE
				1	D3217-3	CABLE
			1	1	D3257-1	FITTING
			1	1	D3258-1	ANGLE BRACKET
		1			AN315-4R	NUT
		5	2	2	AN960JD10	WASHER
		4	2	2	AN960JD10L	WASHER
		11			AN960JD416	WASHER
		3			AN960JD416L	WASHER
			3	3	NAS509-3	NUT
		3	2	2	MS21042L3	NUT (OR MS21042-3)
		5			MS21042L4	NUT (OR MS21042-4)
4	4				MS21919DG5	CLAMP
		1			MS24694-S102	SCREW
	2				MS35489-10	GROMMET
			1	1	AN3-5A	BOLT
		2			AN3-6A	BOLT
		1			AN3-10A	BOLT
			1	1	AN3-13A	BOLT
		1			MS9519-10	BOLT
		1			AN4-10A	BOLT
		2			AN4-12A	BOLT
		1			AN4-13A	BOLT

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Revision: B
Date: 07.08.10